



IN THE CLAIMS:

Please cancel claims 9-46 without prejudice or disclaimer.

Please amend claims 1-8 as follows:

1. (Currently Amended) Method for the machining of wood workpieces, said method comprising

providing at least one two machining aggregate tools in a single work station for machining a wood workpiece,

providing a first conveying system in each of a feeding region and a discharge region of the single work station for the wood workpiece,

providing a second conveying system in a discharge region of the single work station for the wood workpiece,

providing at least one of the first and the second conveying systems with a positioning system for carrying out a plurality of machining operations in the single work station on the wood workpiece by the at least two machining tools in the single work station, and

machining of a front end region of the wood workpiece in the single work station and other machinings machining a remainder of the plurality of the machining operations on the wood workpiece in the single work station as controlled by the

positioning system directing the at least one of the first and the second conveying systems to exactly position the wood workpiece for the plurality of the machining operations by the at least two machining aggregate tools, and
moving the at least two machining tools along several axes in coordination with the at least one of the first conveying system and the second conveying system to complete the plurality of machining operations in the single work station.

2. (Currently Amended) Method according to claim 1, ~~wherein a further comprising~~ measuring equipment is connected with the positioning system is normalized to index the wood workpiece during a first machining of the front end of the wood workpiece by the at least two machining aggregate tools.

3. (Currently Amended) Method according to claim 1, wherein the at least one of the first and the second conveying system systems recognizes, collects and indexes the wood workpiece before machining, and thus a respective position of the conveying system to the wood workpiece is normalized the plurality of machining operations.

4. (Currently Amended) Method according to claim 1, wherein a the positioning system is provided for ~~each~~ both the first and the second conveying system systems in the feeding region and the discharge region, respectively, and the positioning systems of ~~both~~ the first and the second conveying systems are normalized.

5. (Currently Amended) Method according to claim 1, ~~wherein a~~ wherein the positioning system is provided for ~~each~~ both of the first and the second conveying system systems in the feeding region and the discharge region, respectively, and the positioning systems are synchronized.

6. (Currently Amended) Method according to claim 1, wherein a the positioning system is provided for ~~each~~ both the first and the second conveying system systems in the feeding region and the discharge region, respectively, and during machining the wood workpiece is positioned in the machining aggregate the single work station by a the first conveying system as well as by a the second conveying system as well as by ~~both~~ conveying systems.

7. (Currently Amended) Method according to claim 1, wherein the wood workpiece is machined during its passage ~~through~~ by at least one of the first and the

second conveying systems by the at least the two machining aggregate, and thus a carrying path is made tools.

8. (Currently Amended) Method according to claim 1, wherein the wood workpiece is located in a fixed position before ~~a~~ first the machining of the front end region of the wood workpiece.

Claims 9-46. (Cancelled)